

9. SPARE PARTS LIST

WHEN ORDERING REPLACEMENT PARTS,

Please ...

Quote machine model and serial number.

Quote the complete part number and description.

State the exact means by which you require delivery whether by post, road transport or overnight express.

Where reference is made to Left or Right, this should be understood to mean left or right when the machine is viewed from the rear.

NOTE.-

1. We reserve the right to make alterations and improvements without obligation to change machines previously sold.
2. The illustrations in this book are not scaled drawings; they are intended for identification purposes only.
1. The warranty ceases immediately if spare parts other than those supplied or recommended by Unia-Famarol are used.

SAFETY FIRST

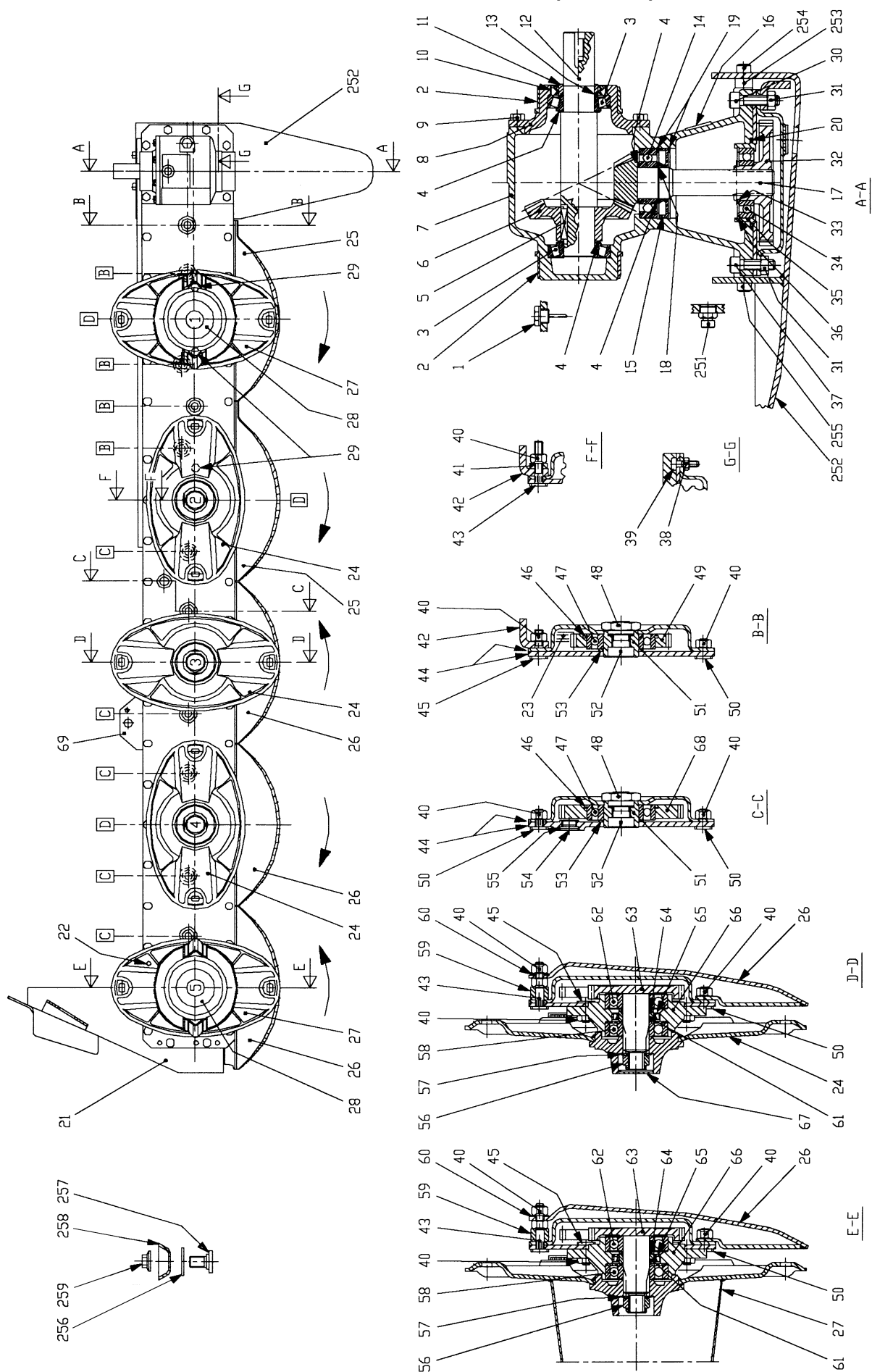


Use only genuine **Unia-Famarol** spare parts for this machine. Use of spare parts not supplied or recommended by **Unia-Famarol** could result in injury to the operator or damage to the machine, and invalidate the warranty.

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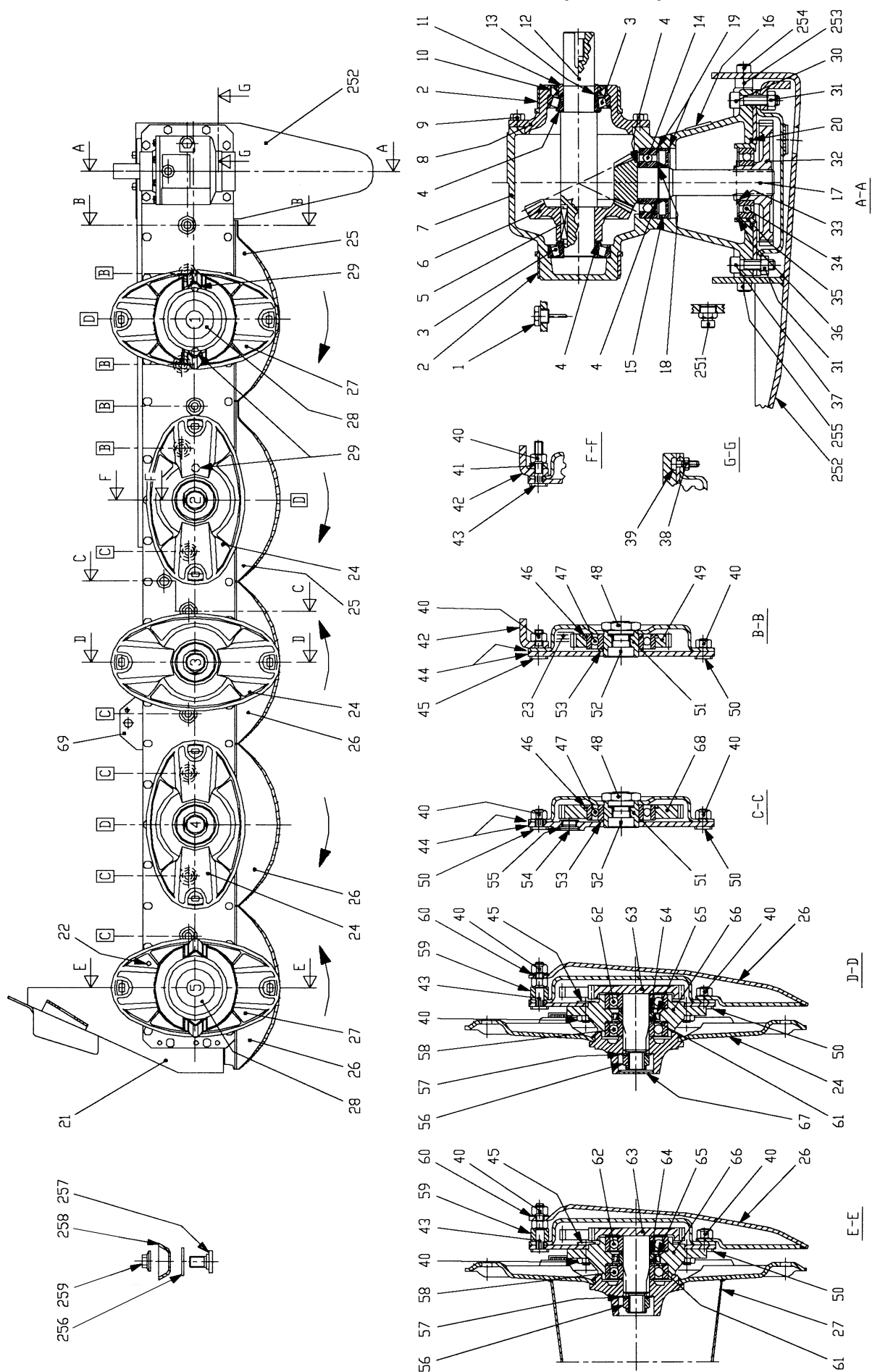
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CUTTER BAR ALKA L 2,10 (5 DISC)

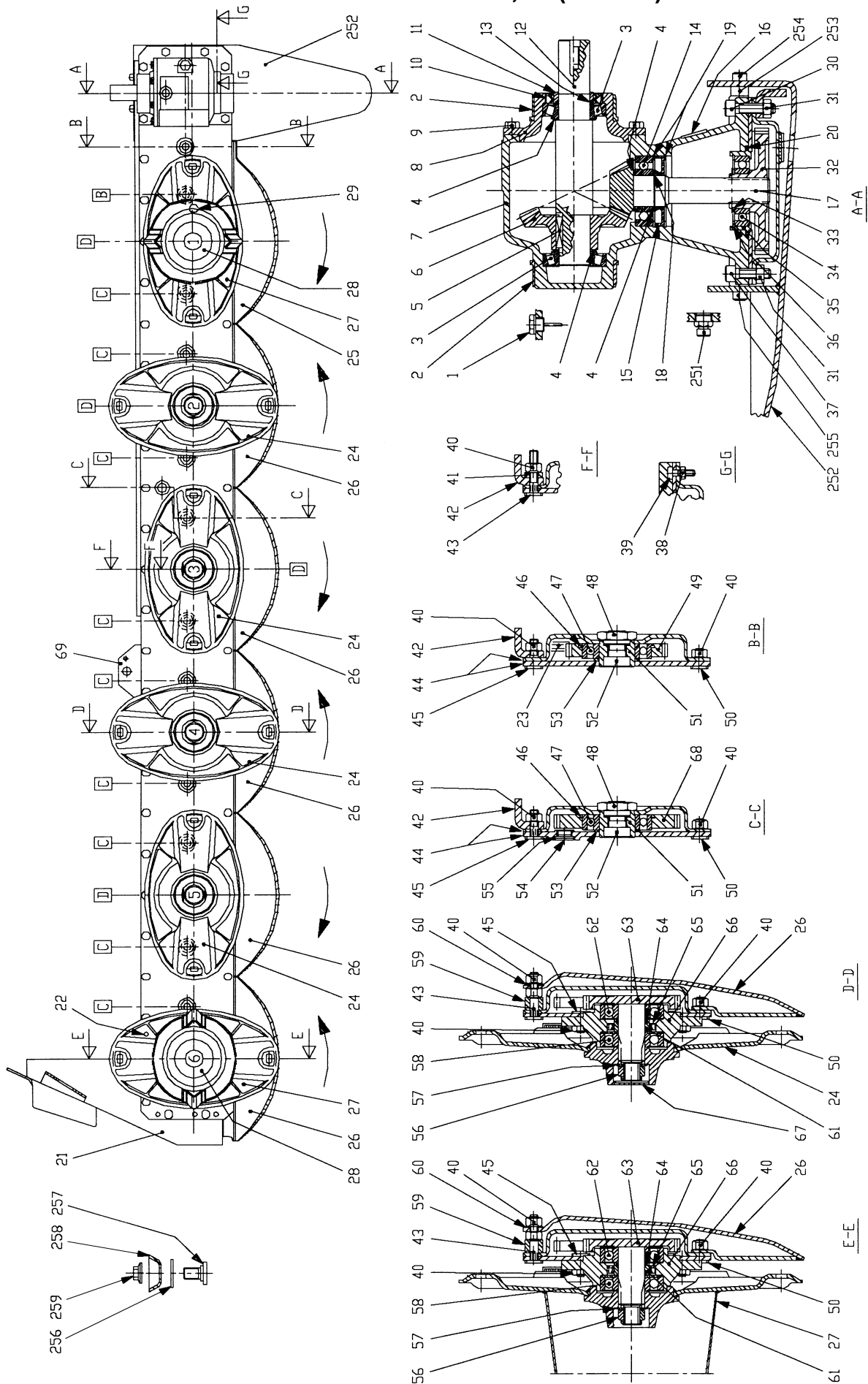
Ref. No.	Number	Description	No. Used Per M/C
1	0.142.7101.00	Plug 3/8" gas	1
2	0.142.7103.00	Bush	2
3	8.0.9.00026	Bearing 30207	2
4	0.259.7500.00	Shim 35.3x48.0	4
5	8.4.1.01125	Parallel key B10x8x35	1
6	0.142.5001.00	Crown wheel Z33 M3.75	1
7	0.142.0301.00	Casing	1
8	0.142.1301.00	Cover	1
9	8.1.1.01540	Bolt M10x22 8.8	8
10	8.7.1.00769	Double lip seal 45x65x10	1
11	0.142.7100.00	Bush	1
12	0.142.2001.00	Shaft	1
13	8.7.6.00954	O-ring 39.83x34.59x2.62	1
14	8.0.1.00644	Bearing 6307	1
15	8.7.3.00081	Oil seal 35x80x10	1
16	0.259.7111.00	Plate	1
17	0.142.6000.00	Pinion shaft Z16 M3.75	1
18	8.5.1.00005	Snap ring 35 UNI7435	1
19	8.5.2.00030	Snap ring 80 UNI7437	2
20	8.7.6.01188	O-ring OR-4375	1
21	2.404.1330.00	Mounting	1
22	8.4.5.01205	Spring pin 10x12 D1481	2
23	8.8.6.00435	Oil	2.7
24	2.506.7001.00	Disc	3
25	2.404.1328.00	Skid shoe 420	2
26	2.404.1326.00	Skid shoe 380	3
27	2.506.7002.00	Conveyor	2
28	0.404.7135.00	Cap	2
29	0.404.7132.00	Screw	3
30	8.1.2.01529	Bolt M12x45 12.9	3
31	8.2.1.01533	Hex. Nut M12 10	8
32	0.505.6000.00	Gear Z45 M3	1
33	8.5.1.00680	Snap ring h=2.5 40 UNI 7436	1
34	8.0.1.01184	Bearing 6208/C3	1
35	0.404.7108.00	Bush	1
36	8.5.2.00030	Snap ring 80 UNI 7437	1
37	8.1.2.01530	Bolt M12x40 12.9	5
38	8.2.1.00985	Hex. Nut M8 8 Zinc.	4
39	8.1.2.01527	Bolt M8x25 8.8	4
40	8.2.1.01528	Hex. Nut M10 10	87
41	0.404.7136.00	Spacer 11.3x21.3x7	2
42	0.405.7103.00	Back reinforcement	1
43	0.404.7102.00	Screw m10x52	5
44	2.505.0301.00	Cutterbed + cover	1
45	0.404.7101.00	Screw M10x30	49
46	0.505.7101.00	Snap ring 80	11
47	8.0.1.01918	Bearing 6208 N/C3	11
48	0.465.7050.00	Nut	11
49	0.505.6001.00	Gear Z36 M3	5



CUTTER BAR ALKA L 2,10 (5 DISC)

Ref. No.	Number	Description	No. Used Per M/C
50	0.404.7112.00	Screw M10x19	25
51	0.465.7049.00	Pin	11
52	0.404.7107.00	Bolt M20x30	11
53	0.404.7105.00	Spacer 40.3x51.5x3	11
54	0.404.7131.00	Plug 3/8" gas	2
55	8.3.0.01353	Bolt washer 17x22x1.5	2
56	8.2.6.00740	Lock nut M20x1,5 H17,3	5
57	8.5.5.01425	Spring washer 20.4x40x2.25	5
58	8.0.1.01917	Bearing 6306 2rs/c3 (KBC)	5
59	0.404.7137.00	Spacer 11.3x21.3x15	3
60	0.404.7140.00	Belleville spring 20x10.2x1.1	5
61	0.505.7100.00	Bush	5
62	8.0.1.01192	Bearing 6306 2Z/C3 (KBC)	5
63	0.505.5000.00	Gear Z34 M3	5
64	8.7.6.01244	O-ring OR-3112	5
65	8.7.3.00044	Oil seal 40x56x8	5
66	0.505.1301.00	Mounting	5
67	8.7.0.01568	Cap 42x7	3
68	0.505.6002.00	Gear Z45 M3	6
69	0.404.7118.00	Mounting	1
251	8.6.7.00161	Oil breather plug 3/8" gas	1
252	2.404.1319.00	Mounting	1
253	0.404.7113.00	Spacer 11.3x21.3x13.5	2
254	8.1.2.01532	Bolt M10x35 12.9	2
255	8.1.2.01531	Bolt M10x22 12.9	2
256	1.404.7109.00	Washer	10
257	0.404.7152.00	Screw	10
258	0.404.7128.00	Guard	10
259	0.404.7139.00	Nut M12	10
-	0.404.7015.00	Blade, left	4
-	0.404.7016.00	Blade, right	6

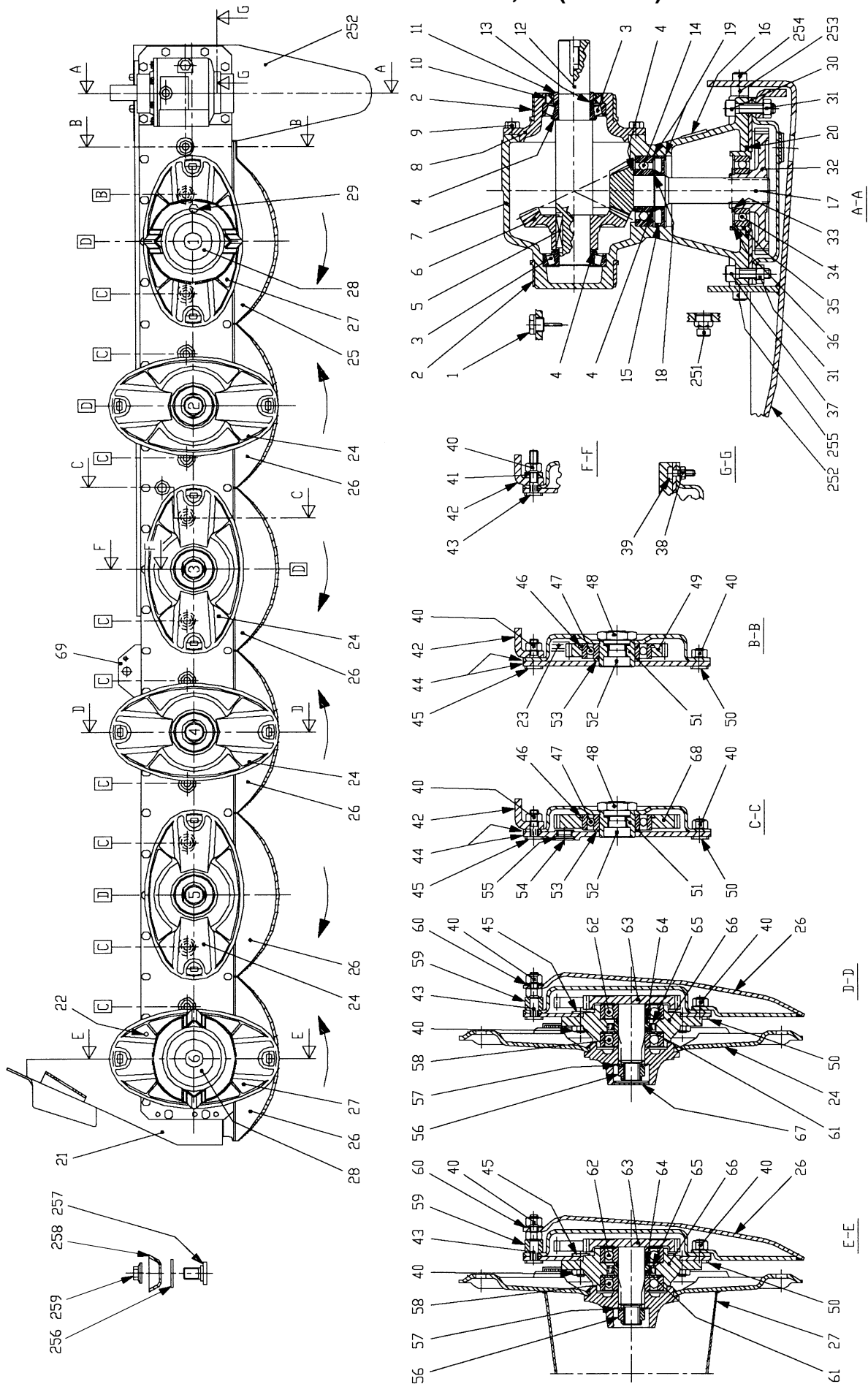
CUTTER BAR ALKA L 2,45 (6 DISC)



CUTTER BAR ALKA L 2,45 (6 DISC)

Ref. No.	Number	Description	No. Used Per M/C
1	0.142.7101.00	Plug 3/8" gas	1
2	0.142.7103.00	Bush	2
3	8.0.9.00026	Bearing 30207	2
4	0.259.7500.00	Shim 35.3x48.0	4
5	8.4.1.01125	Parallel key B10x8x35	1
6	0.142.5001.00	Crown wheel Z33 M3.75	1
7	0.142.0301.00	Casing	1
8	0.142.1301.00	Cover	1
9	8.1.1.01540	Bolt M10x22 8.8	8
10	8.7.1.00769	Double lip seal 45x65x10	1
11	0.142.7100.00	Bush	1
12	0.142.2001.00	Shaft	1
13	8.7.6.00954	O-ring 39.83x34.59x2.62	1
14	8.0.1.00644	Bearing 6307	1
15	8.7.3.00081	Oil seal 35x80x10	1
16	0.259.7111.00	Plate	1
17	0.142.6000.00	Pinion shaft Z16 M3.75	1
18	8.5.1.00005	Snap ring 35 UNI7435	1
19	8.5.2.00030	Snap ring 80 UNI7437	2
20	8.7.6.01188	O-ring OR-4375	1
21	2.404.1330.00	Mounting	1
22	8.4.5.01205	Spring pin 10x12 D1481	2
23	8.8.6.00435	Oil	3.06
24	2.506.7001.00	Disc	4
25	2.404.1328.00	Skid shoe 420	1
26	2.404.1326.00	Skid shoe 380	5
27	2.506.7002.00	Conveyor	2
28	0.404.7135.00	Cap	2
29	0.404.7132.00	Screw	3
30	8.1.2.01529	Bolt M12x45 12.9	3
31	8.2.1.01533	Hex. Nut M12 10	8
32	0.505.6000.00	Gear Z45 M3	1
33	8.5.1.00680	Snap ring h=2.5 40 UNI 7436	1
34	8.0.1.01184	Bearing 6208/C3	1
35	0.404.7108.00	Bush	1
36	8.5.2.00030	Snap ring 80 UNI 7437	1
37	8.1.2.01530	Bolt M12x40 12.9	5
38	8.2.1.00985	Hex. Nut M8 8 Zinc.	4
39	8.1.2.01527	Bolt M8x25 8.8	4
40	8.2.1.01528	Hex. Nut M10 10	103
41	0.404.7136.00	Spacer 11.3x21.3x7	3
42	0.406.7103.00	Back reinforcement	1
43	0.404.7102.00	Screw m10x52	6
44	2.506.0301.00	Cutterbed + cover	1
45	0.404.7101.00	Screw M10x30	62
46	0.505.7101.00	Snap ring 80	12
47	8.0.1.01918	Bearing 6208 N/C3	12
48	0.465.7050.00	Nut	12
49	0.505.6001.00	Gear Z36 M3	2

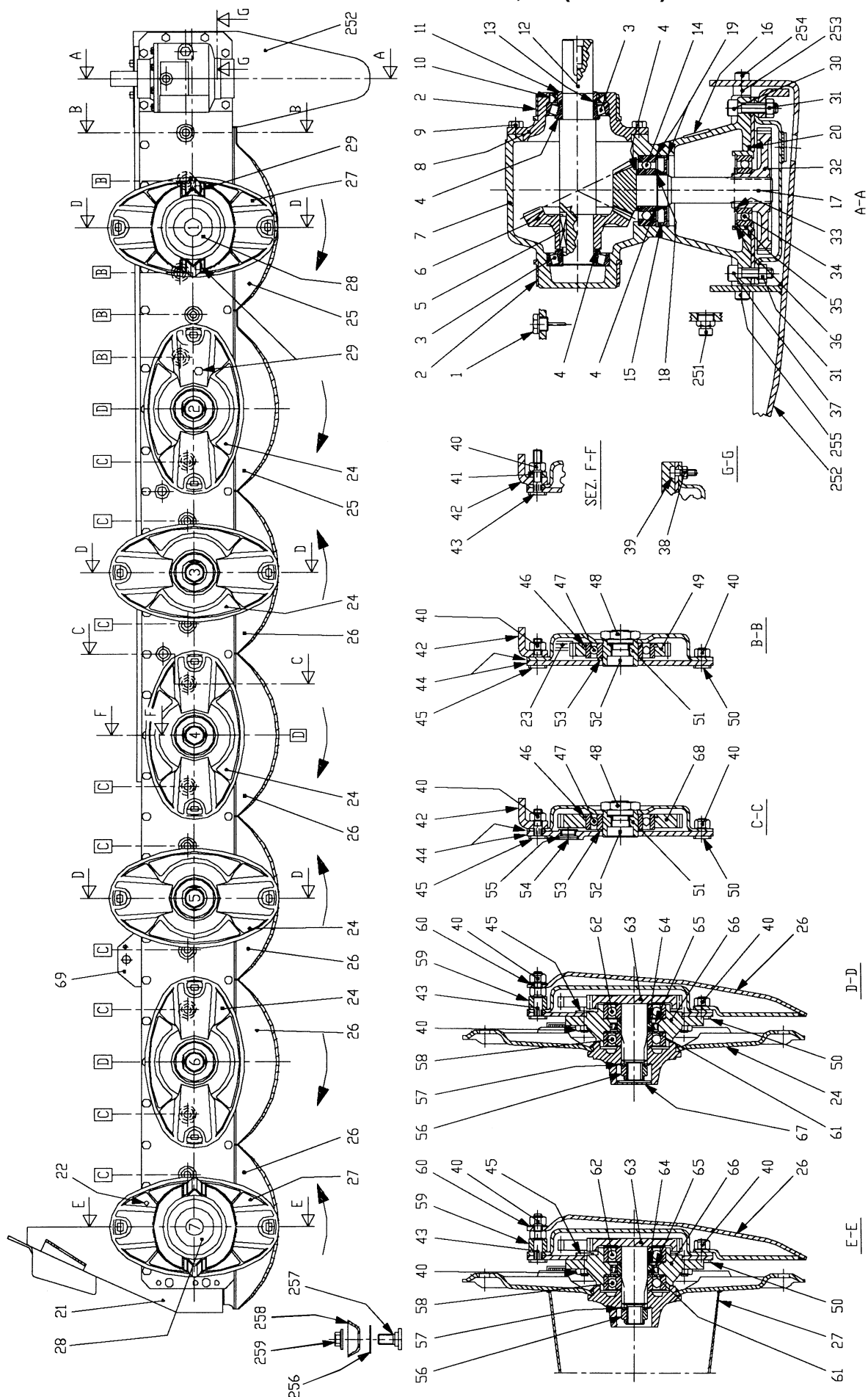
CUTTER BAR ALKA L 2,45 (6 DISC)



CUTTER BAR ALKA L 2,45 (6 DISC)

Ref. No.	Number	Description	No. Used Per M/C
50	0.404.7112.00	Screw M10x19	28
51	0.465.7049.00	Pin	12
52	0.404.7107.00	Bolt M20x30	12
53	0.404.7105.00	Spacer 40.3x51.5x3	12
54	0.404.7131.00	Plug 3/8" gas	2
55	8.3.0.01353	Bolt washer 17x22x1.5	2
56	8.2.6.00740	Lock nut M20x1,5 H17,3	6
57	8.5.5.01425	Spring washer 20.4x40x2.25	6
58	8.0.1.02267	Bearing 6306 2rs/c3 (KBC)	6
59	0.404.7137.00	Spacer 11.3x21.3x15	3
60	0.404.7140.00	Belleville spring 20x10.2x1.1	6
61	0.505.7100.00	Bush	6
62	8.0.1.02279	Bearing 6306 2Z/C3 (KBC)	5
63	0.505.5000.00	Gear Z34 M3	6
64	8.7.6.01244	O-ring OR-3112	6
65	8.7.3.00044	Oil seal 40x56x8	6
66	0.505.1301.00	Mounting	6
67	8.7.0.01568	Cap 42x7	4
68	0.505.6002.00	Gear Z45 M3	10
69	0.404.7118.00	Mounting	1
251	8.6.7.00161	Oil breather plug 3/8" gas	1
252	2.404.1319.00	Mounting	1
253	0.404.7113.00	Spacer 11.3x21.3x13.5	2
254	8.1.2.01532	Bolt M10x35 12.9	2
255	8.1.2.01531	Bolt M10x22 12.9	2
256	1.404.7109.00	Washer	12
257	0.404.7152.00	Screw	12
258	0.404.7128.00	Guard	12
259	0.404.7139.00	Nut M12	12
-	0.404.7015.00	Blade, left	6
-	0.404.7016.00	Blade, right	6

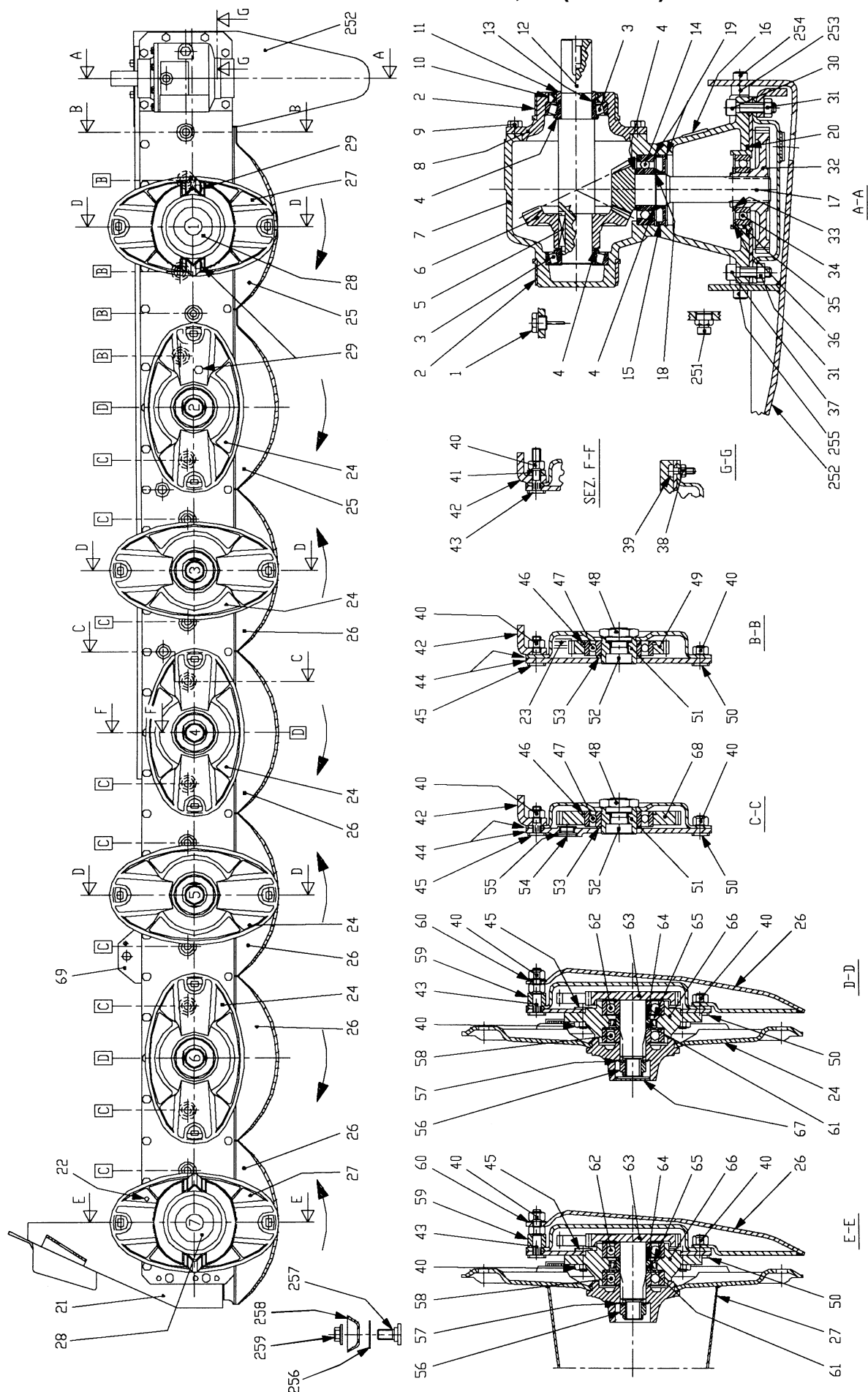
CUTTER BAR ALKA L 2,80 (7 DISC)



CUTTER BAR ALKA L 2,80 (7 DISC)

Ref. No.	Number	Description	No. Used Per M/C
1	0.142.7101.00	Plug 3/8" gas	1
2	0.142.7103.00	Bush	2
3	8.0.9.00026	Bearing 30207	2
4	0.259.7500.00	Shim 35.3x48.0	4
5	8.4.1.01125	Parallel key B10x8x35	1
6	0.142.5001.00	Crown wheel Z33 M3.75	1
7	0.142.0301.00	Casing	1
8	0.142.1301.00	Cover	1
9	8.1.1.01540	Bolt M10x22 8.8	8
10	8.7.1.00769	Double lip seal 45x65x10	1
11	0.142.7100.00	Bush	1
12	0.142.2001.00	Shaft	1
13	8.7.6.00954	O-ring 39.83x34.59x2.62	1
14	8.0.1.00644	Bearing 6307	1
15	8.7.3.00081	Oil seal 35x80x10	1
16	0.259.7111.00	Plate	1
17	0.142.6000.00	Pinion shaft Z16 M3.75	1
18	8.5.1.00005	Snap ring 35 UNI7435	1
19	8.5.2.00030	Snap ring 80 UNI7437	2
20	8.7.6.01188	O-ring OR-4375	1
21	2.404.1330.00	Mounting	1
22	8.4.5.01205	Spring pin 10x12 D1481	2
23	8.8.6.00435	Oil	3.51
24	2.506.7001.00	Disc	5
25	2.404.1328.00	Skid shoe 420	2
26	2.404.1326.00	Skid shoe 380	5
27	2.506.7002.00	Conveyor	2
28	0.404.7135.00	Cap	2
29	0.404.7132.00	Screw	3
30	8.1.2.01529	Bolt M12x45 12.9	3
31	8.2.1.01533	Hex. Nut M12 10	8
32	0.505.6000.00	Gear Z45 M3	1
33	8.5.1.00680	Snap ring h=2.5 40 UNI 7436	1
34	8.0.1.01184	Bearing 6208/C3	1
35	0.404.7108.00	Bush	1
36	8.5.2.00030	Snap ring 80 UNI 7437	1
37	8.1.2.01530	Bolt M12x40 12.9	5
38	8.2.1.00985	Hex. Nut M8 8 Zinc.	4
39	8.1.2.01527	Bolt M8x25 8.8	4
40	8.2.1.01528	Hex. Nut M10 10	119
41	0.404.7136.00	Spacer 11.3x21.3x7	4
42	0.407.7103.00	Back reinforcement	1
43	0.404.7102.00	Screw m10x52	7
44	2.507.0301.00	Cutterbed + cover	1
45	0.404.7101.00	Screw M10x30	71
46	0.505.7101.00	Snap ring 80	15
47	8.0.1.01918	Bearing 6208 N/C3	15
48	0.465.7050.00	Nut	15
49	0.505.6001.00	Gear Z36 M3	5

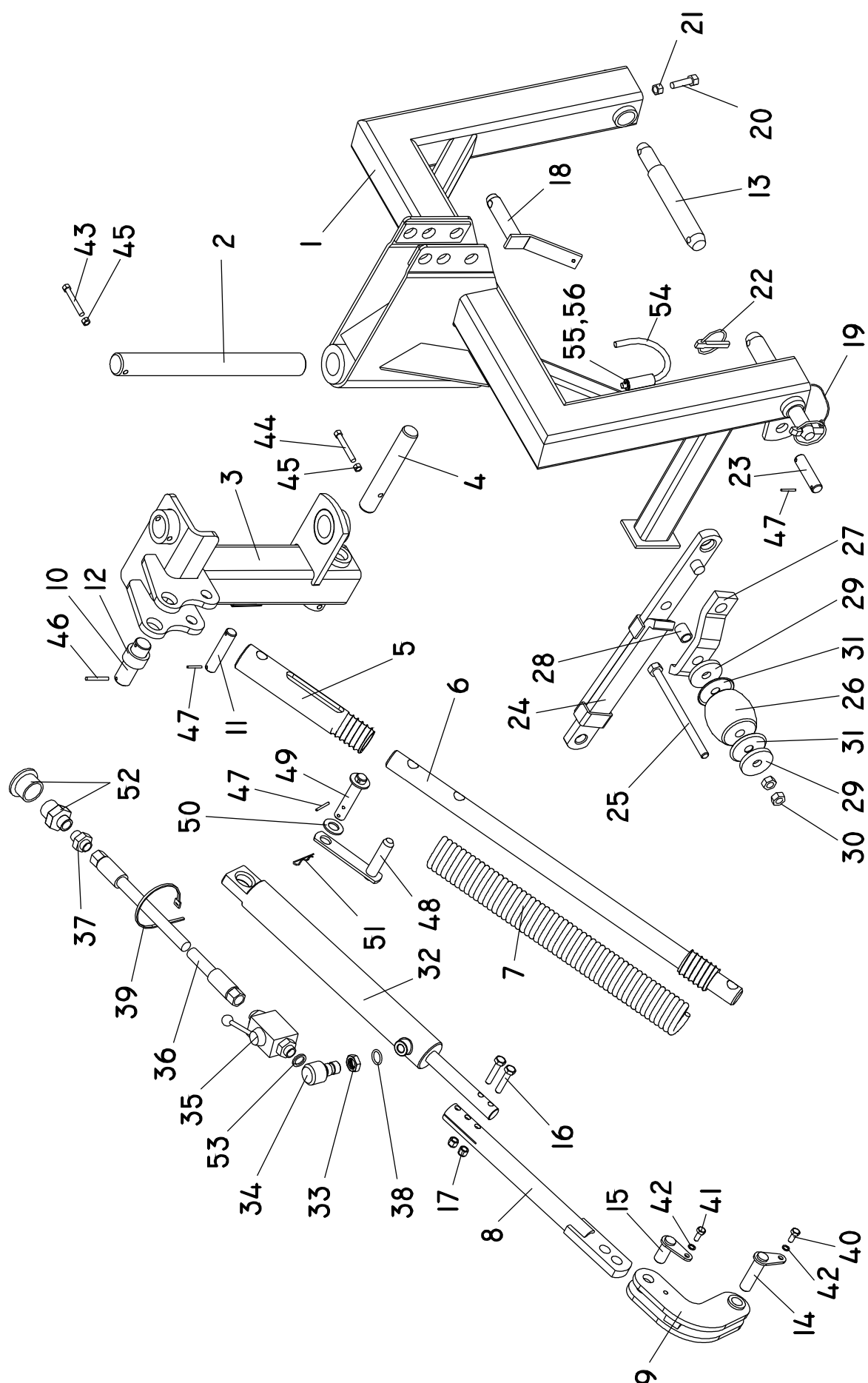
CUTTER BAR ALKA L 2,80 (7 DISC)



CUTTER BAR ALKA L 2,80 (7 DISC)

Ref. No.	Number	Description	No. Used Per M/C
50	0.404.7112.00	Screw M10x19	31
51	0.465.7049.00	Pin	15
52	0.404.7107.00	Bolt M20x30	15
53	0.404.7105.00	Spacer 40.3x51.5x3	15
54	0.404.7131.00	Plug 3/8" gas	2
55	8.3.0.01353	Bolt washer 17x22x1.5	2
56	8.2.6.00740	Lock nut M20x1,5 H17,3	7
57	8.5.5.01425	Spring washer 20.4x40x2.25	7
58	8.0.1.02267	Bearing 6306 2rs/c3 (KBC)	7
59	0.404.7137.00	Spacer 11.3x21.3x15	3
60	0.404.7140.00	Belleville spring 20x10.2x1.1	7
61	0.505.7100.00	Bush	7
62	8.0.1.02279	Bearing 6306 2Z/C3 (KBC)	7
63	0.505.5000.00	Gear Z34 M3	7
64	8.7.6.01244	O-ring OR-3112	7
65	8.7.3.00044	Oil seal 40x56x8	7
66	0.505.1301.00	Mounting	7
67	8.7.0.01568	Cap 42x7	5
68	0.505.6002.00	Gear Z45 M3	10
69	0.404.7118.00	Mounting	1
251	8.6.7.00161	Oil breather plug 3/8" gas	1
252	2.404.1319.00	Mounting	1
253	0.404.7113.00	Spacer 11.3x21.3x13.5	2
254	8.1.2.01532	Bolt M10x35 12.9	2
255	8.1.2.01531	Bolt M10x22 12.9	2
256	1.404.7109.00	Washer	14
257	0.404.7152.00	Screw	14
258	0.404.7128.00	Guard	14
259	0.404.7139.00	Nut M12	14
-	0.404.7015.00	Blade, left	6
-	0.404.7016.00	Blade, right	8

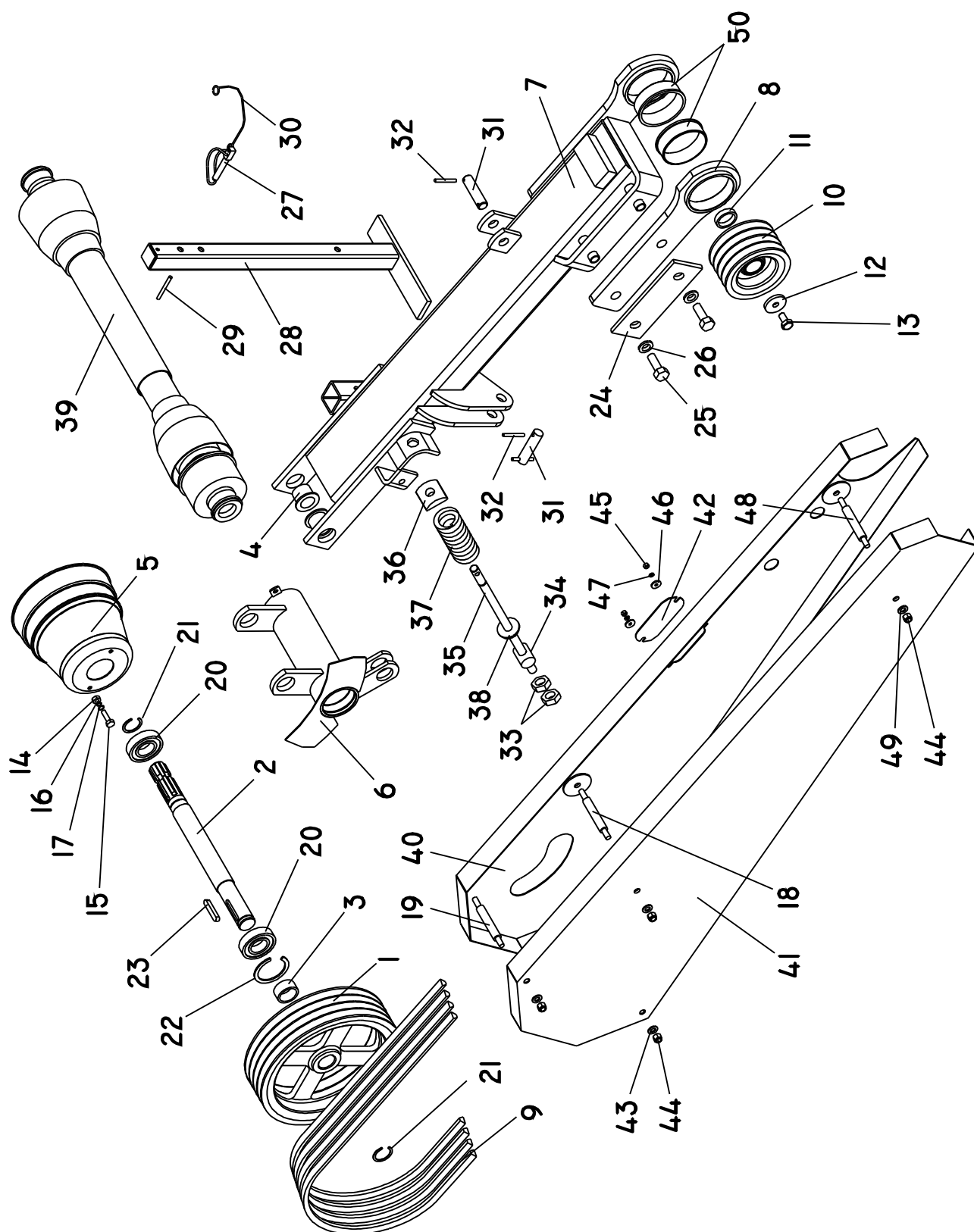
SUSPENSION FRAME



SUSPENSION FRAME

Ref. No.	Number	Description	No. Used Per M/C
1	8245-157-002-139	Suspension frame, weld.	1
2	8245-157-002-011	Vertical pin	1
3	8245-157-002-065	Hanger, weld.	1
4	8245-157-002-024	Horizontal pin	1
5	8245-157-002-243	Outside tube, weld.	1
6	8245-157-002-256	Rod, weld.	1
7	8245-137-020-308	Load diminishing spring	1
8	8245-157-002-195	Joint, weld.	1
9	8245-157-002-202	Lever, weld.	1
10	8245-157-002-037	Cylinder pin	1
11	8245-157-002-040	Pin	1
12	8245-157-002-052	Distance bush	2
13	8245-112-102-220	Hitch pin	2
14	8245-157-002-215	Lever pin	1
15	8245-157-002-228	Lever pin	1
16	PN-M-82101	Screw M10x50-8.8-B-Fe/Zn8c	2
17	PN-M-82175	Lock nut M10-8-B-Fe/Zn8c	2
18	8243-105-010-064	Upper pin	1
19	R/0896-00	Rope compl.	3
20	PN-M-82105	Screw M10x45-8.8-B-Fe/Zn8c	2
21	PN-M-82144	Nut M10-8-B-Fe/Zn8c	2
22	PN-ISO-7072	Linch pin 12x45 Fe/Zn8c	3
23	8245-157-002-126	Safety break-back pin	1
-	8245-112-102-245	Safety break-back device, complete (item 24-31)	1
24	8245-112-102-258	Latch, weld.	1
25	8245-112-102-260	Screw, weld.	1
26	8245-112-102-273	Safety break-back spring	1
27	8245-112-102-286	Latch	1
28	8245-112-102-299	Distance bush	1
29	8245-112-102-311	Ring	2
30	PN-M/82144	Nut M14-8-B-Fe/Zn8c	2
31	8245-112-102-337	Disc	2
32	8245-137-501-187	Hydraulic cylinder 55/25/320	1
33	PN-M-73109	Positioning nut M16x1.5	1
34	R/0971-01	Special elbow	1
35	BKH 10L	Ball valve	1
36	P11P11/111/06-1900	Hydraulic hose	1
37	R/0941-02	Reduction adapter M22/M14	1
38	PN-M-86961	O-ring 13.3x2.4	1
39	R/0880	Cable tape 250x5	2
40	PN-M-82105	Screw M8x25-8.8-B-Fe/Zn8c	1
41	PN-M-82105	Screw M8x15-8.8-B-Fe/Zn8c	1
42	PN-M-82008	Spring washer 8,2 Fe/Zn9	2
43	PN-M-82101	Screw M8x70-8.8-B-Fe/Zn8c	1
44	PN-M-82101	Screw M8x55-8.8-B-Fe/Zn8c	1
45	PN-M-82175	Lock nut M8-8-B-Fe/Zn8c	2
46	PN-M-82001	Cotter pin S-Zn 5x50	2
47	PN-M-82001	Cotter pin S-Zn 5x35	6
48	8245-157-002-269	Welded pin	1
49	8245-157-002-230	Pin 20x100	1
50	PN-M-82005	Washer 21 Fe/Zn9	2
51	PN-ISO-7072	Washer 4x75 Fe/Zn5	1
52	R/0941-01	Coupler with protection ISO-12,5 M22x1,5	1
53	R/0971-02	Copper washer 14x20	1
54	8245-112-102-527	PTO shaft bracket	1
55	PN-M-82005	Washer 10.5-Fe/Zn5c	1
56	PN-M-82001	Cotter pin S-ZN 3.2x20	1

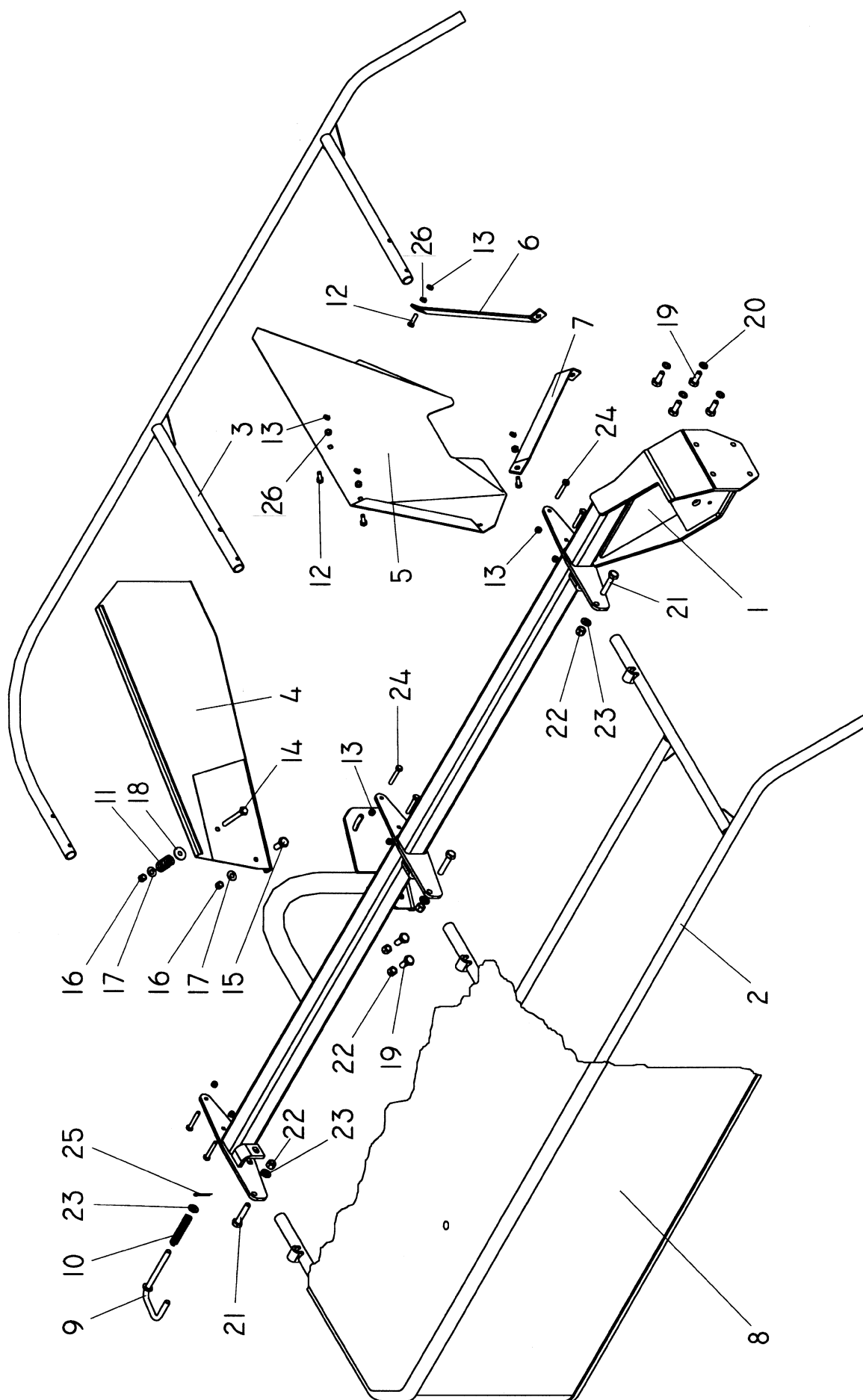
TRANSMISSION AND CENTRAL BEAM



TRANSMISSION AND CENTRAL BEAM

Ref. No.	Number	Description	No. Used Per M/C
1	8245-112-102-015	Pulley 297	1
2	8245-112-102-351	Shaft	1
3	8245-112-102-030	Distance bush	1
4	8245-112-102-364	Articulated join sleeve	2
5	8245-112-102-054	Shield	1
6	8245-112-102-377	Head, weld.	1
7	8245-157-002-093	Central beam, weld.	1
8	8245-157-002-100	Carrying plate	1
9	8245-157-002-141	V-belt compl. (4 pcs)	1
10	8245-157-001-010	Pulley 133	1
11	8245-157-001-023	Distance bush	1
12	8245-157-001-036	Special washer	1
13	PN-M-82105	Screw M12x30-8.8-B-Fe/Zn8c	1
14	PN-M-82144	Nut M8-8-B-Fe/Zn8c	2
15	PN-M-82105	Screw M8x20-8.8-B-Fe/Zn8c	2
16	PN-M-82008	Spring washer 8,2 Fe/Zn9	2
17	PN-M-82005	Washer 8,4 Fe/Zn9	2
18	8245-112-102-156	Distance stud bolt	2
19	8245-112-102-273	Distance stud bolt	2
20	PN-M-86100	Bearing 6207 2RS	2
21	PN-M-85111	Circlip Z35	2
22	PN-M-85111	Circlip W72	1
23	PN-M-85005	Key A10x8x56	1
24	8245-157-002-080	Pad	1
25	PN-M-82101	Screw M16x55-8.8-B-Fe/Zn8c	2
26	PN-M-82008	Spring washer Z 16,4 Fe/Zn9	2
27	R/0989	Pin	1
28	8245-157-002-271	Support	1
29	PN-M-82001	Cotter pin S-Zn 5x50	1
30	R/0896-00	Rope compl.	1
31	8245-157-002-078	Pin	1
32	PN-M-82001	Cotter pin S-Zn 5x35	4
33	PN-M-82144	Nut M16-8-B-Fe/Zn8c	2
34	8245-112-102-108	Articulated joint	1
35	8245-105-020-706	Screw, weld.	1
36	8245-105-020-658	Washer	1
37	8245-036-020-500	Tensioning pin	1
38	8245-036-020-307	Saddle	1
39	8245-112-105-018	PTO shaft	1
40	8245-157-002-170	Front shield	1
41	8245-157-002-182	Rear shield	1
42	8245-105-112-017	Plug	1
43	PN-M-82005	Washer A11	4
44	PN-M-82175	Lock nut M10-8-B-Fe/Zn8c	10
45	PN-M-82144	Nut M6-8-B-Fe/Zn8c	2
46	PN-M-82008	Spring washer 6,2 Fe/Zn9	2
47	PN-M-82005	Washer 6,4 Fe/Zn9	2
48	8245-157-002-167	Distance stud bolt	1
49	PN-M-82019	Washer A11	3
50	0.142.7103.00	Bush	2

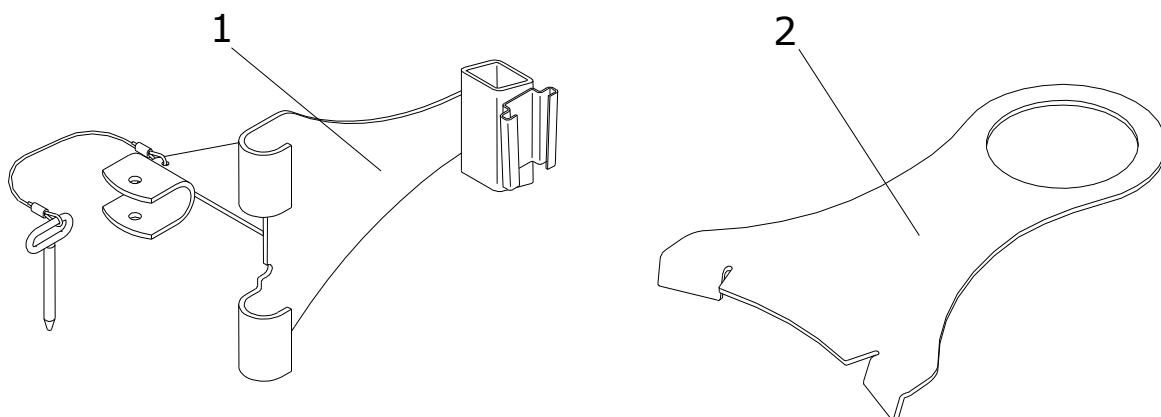
CUTTER BAR SHIELD AND GUIDES



CUTTER BAR SHIELD AND GUIDES

Ref. No.	Number	Description	No. Used Per M/C
1	8245-157-003-038	Carrying frame (5 disc)	1
-	8245-157-103-022	Carrying frame (6 disc)	1
-	8245-157-203-020	Carrying frame (7 disc)	1
2	8245-157-003-053	Front frame (5 disc)	1
-	8245-157-103-035	Front frame (6 disc)	1
-	8245-157-203-032	Front frame (7 disc)	1
3	8245-157-003-067	Rear frame (5 disc)	1
-	8245-157-103-048	Rear frame (6 disc)	1
-	8245-157-203-045	Rear frame (7 disc)	1
4	8245-157-000-048	Outside guide	1
5	8245-157-000-010	Inner guide	1
6	8245-157-000-022	Rear bracket	1
7	8245-157-000-035	Front bracket	1
8	8245-157-003-012	Shield apron (5 disc)	1
-	8245-157-103-010	Shield apron (6 disc)	1
-	8245-157-203-017	Shield apron (7 disc)	1
9	8245-157-003-040	Blockade rod, weld.	1
10	8245-157-003-025	Blockade spring	1
11	8245-137-070-029	Spring	1
12	PN-M-82406	Screw Z M8x25-5.6-Fe/Zn8c	4
13	PN-M-82175	Lock nut M8-8-B-Fe/Zn8c	10
14	PN-M-82101	Screw M10x80-8.8-B-Fe/Zn8c	1
15	PN-M-82105	Screw M10x30-8.8-B-Fe/Zn8c	1
16	PN-M-82175	Lock nut M10-8-B-Fe/Zn8c	2
17	PN-M-82005	Washer 10,5 Fe/Zn9	2
18	PN-M-82030	Washer 10,5 Fe/Zn9	1
19	PN-M-82101	Screw M12x30-8.8-B-Fe/Zn8c	6
20	PN-M-82008	Spring washer 12,2 Fe/Zn9	4
21	PN-M-82101	Screw M12x60-8.8-B-Fe/Zn8c	3
22	PN-M-82175	Lock nut M12-8-B-Fe/Zn8c	5
23	PN-M-82005	Washer 13 Fe/Zn9	4
24	PN-M-82101	Screw M8x50-8.8-B-Fe/Zn8c	6
25	PN-M-82001	Cotter pin S-Zn 3,2x25	1

ADDITIONAL EQUIPMENT



Ref. No.	Number	Description	No. Used Per M/C
1	8245-157-004-026	Bracket for portable signals plate	1
2	8245-157-004-039	Blocking plate for knives exchange	1